

# Work Order ID 65329



Page 1

January 11, 2011 3:19:01 PM

Item ID:	D2690-6	Accept		Setup	Start	
Revision ID:					Stop	
Item Name:	Lanyard Assembly					
Start Date:	1/11/11	Start Qty:	14.00		Cust Item ID:	
Required Date:	1/12/11	Req'd Qty:	14.00		Customer:	
Reference:						

Approvals:	Process Plan:		Date:	Tooling:	Date:	Run	Start	
	QC:		Date:	SPC (Y/N):	Date:		Stop	

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr
D2690	Rev B2

100		0.00
	Small Fab	
Small Fab	Memo	0.00
Small Fab	Assemble as per Dwg D2690 Identify as D2690-6	

*Handwritten:* 5/11/01/12 (14)

110	QC5- Inspect part completeness to step on W/O	0.00
QC	Memo	0.00
Quality Control		

*Handwritten:* SB 10/10/12

*Handwritten:* (14)

120	Identify as per dwg & Stock Location: <u>G-A</u>	0.00
Packaging	Memo	0.00
Packaging		

*Handwritten:* w/o 65326

*Handwritten:* 5/11/01/12 (14)

**Work Order ID 65329**

January 11, 2011 3:19:01 PM



Page 2

Item ID: D2690-6

Accept



Setup Start



Revision ID:

Stop



Item Name: Lanyard Assembly

Start Date: 1/11/11 Start Qty: 14.00



Cust Item ID:

Required Date: 1/12/11 Req'd Qty: 14.00



Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop

Sequence ID/  
Work Center IDOperation  
DescriptionSet Up/  
Run Hours

Tool ID

Tool #

Plan  
CodeAccept  
QtyReject  
QtyReject  
NumberInsp.  
Stamp

130

QC21- Final Inspection - Work Order Release

0.00



QC

Memo

0.00

Quality Control

11/01/12 *[Signature]*  
MF

11-01-12

January 11, 2011 3:19:00 PM

**Parent Item:** D2690-6

**Parent Item Name:** Lanyard Assembly



**Start Date:** 1/11/11

**Required Date:** 1/12/11

**Start Qty: 14.00**

**Required Qty: 14.00**

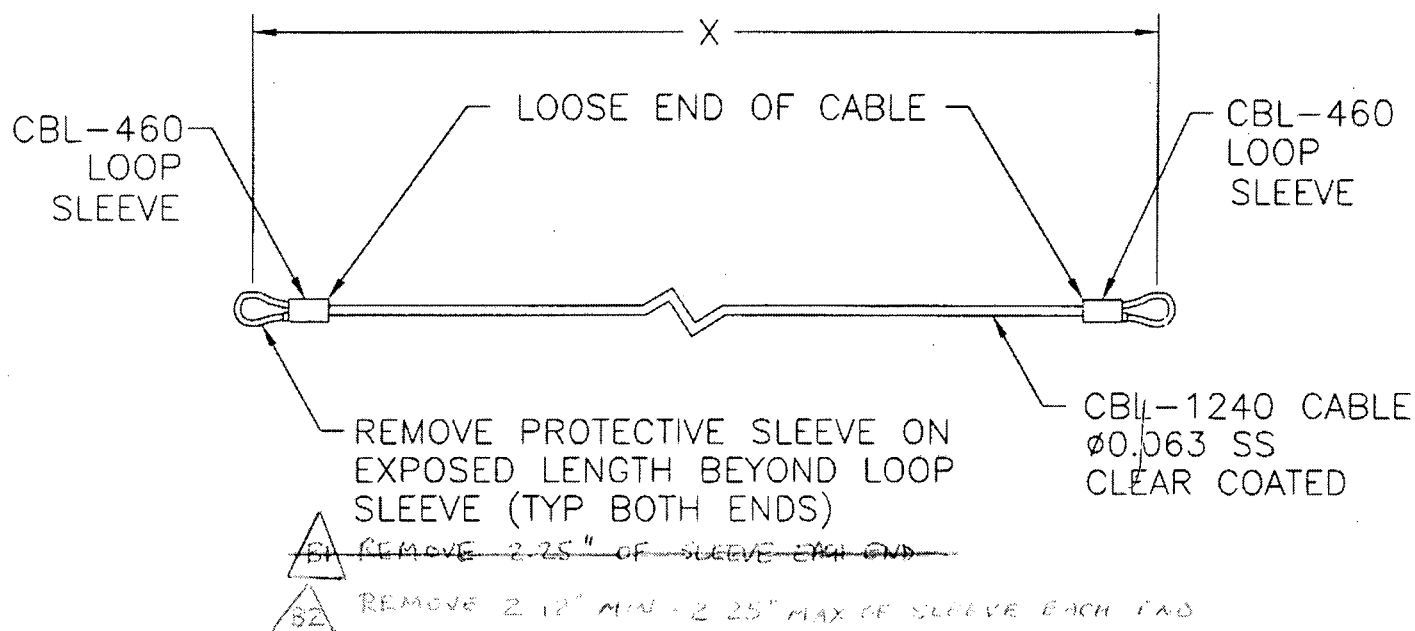
**Comments:** IPP: C\C\03.04.04\Reformat; Incorporated D2690-X\KJ/RF\

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
CBL-1240  Cable		Purchased	No			110	f	579.3134	1	14			
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST275		279.3133707							
					113565	279.313371							
				ST284		300							
					116438	300							
CBL-460  Loop Sleeve		Purchased	No			100	Each	160.0000	2	28			
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST283		160							
					116438	160							



DESIGN <i>MD</i>	DRAWN BY <i>KE</i>	DART AEROSPACE LTD VICTORIA INTERNATIONAL AIRPORT, CANADA	
CHECKED <i>MD</i>	APPROVED <i>BW</i>	DRAWING NO. D2690	REV. B SHEET 1 OF 1
DATE 97.10.02		TITLE LANYARD ASSEMBLY	SCALE NTS
A	97.07.03	NEW ISSUE	
B	97.10.02	REVISED NOTE FOR ADDITIONAL LENGTH	
B1	<i>CP</i> 01.08.20	ADD NOTE TO REMOVE 2.25" OF SLEEVE	
B2	<i>CP</i> 04.06.24	ADDED TOLERANCE	

RELEASED  
971003 KE  
TDR 4374



D2690-X

X = LENGTH IN INCHES

*W/065329*

NOTE: CUT CABLE 2.50\* INCHES LONGER THAN 'X' LENGTH. FOLD ENDS TIGHT TO 'X' LENGTH AND CRIMP WITH SLEEVE AT END OF LOOSE END OF CABLE WITH CBL-705 CRIMPING TOOL.  
\*ADDITIONAL LENGTH MAY BE NECESSARY IN SOME APPLICATIONS. CUT AS REQUIRED.

NOTE: IN SOME CASES, END HAS TO BE CRIMPED AFTER ASSEMBLY WITH ATTACHING PARTS.

DEO's